

Coolant bars for MQL taps
Extension of HSS and PM oil hole size range for MQL taps

Oil hole bars for taps from FORECREU are extended to smaller sizes to enable the production of M3/M4/M5/M6 oil feed taps.

OD of our bars has been optimized to allocate oversize for either shank size or tap size.

ID has been calculated to allow deep enough flutes and strong enough design for the final tool strength, given the core diameter.

Material includes HSS Co, E, PM, such as M35, PM30, PM15, PM52, GV3.

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