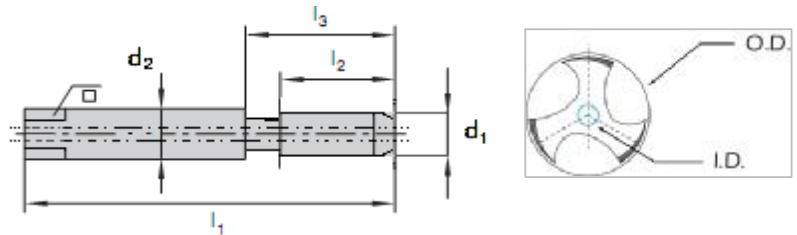


## CENTRAL HOLE HIGH SPEED STEEL BARS FOR THE PRODUCTION OF OIL HOLE & MQL TAPS

**This range is optimized in terms of smaller ID (0.55/0.65/0.70/0.80) to enable the production of M3/M4/M5/M6 Oil Feed Taps**

OD has been optimized to allocate oversize for either shank size or tap size.



d <sub>1</sub>	P	l <sub>2</sub> max	l <sub>1</sub>	l <sub>3</sub>	d <sub>2</sub>	Hole
M 3	0,5	6	56	18	3,5	0,55
M 4	0,7	8	63	21	4,5	0,65
M 5	0,8	10	70	25	6	0,8
M 6	1	11	80	30	6	0,9

**ID has been calculated to allow flute deep enough and design strong enough for the final tool strength, given the core diameter.**

Grade

**M35** (5% Co.)

Cobalt grade (5%) derived from M2, better resist heat generated by cutting.

**ASP2030**(PM30)

Powder grade (Cobalt 8.5%) with extraordinary consistent and highly pure structure .



Ground Bars (ISO h9)			
O.D.	I .D.	Kg/meter	Code
3,5	0,55	0,074	GTS
5,0	0,70	0,151	GTS
6,4	0,90	0,248	GTS
6,4	1,05	0,246	GT

Other diameters possible on request...

\*\*\*Bar Length : 1,8m-3,9m

