

***Twisted coolant fed bars for Jobbers in construction steel.***  
*Oil hole drilling with coolant fed in construction steel*

FORECREU proposes twisted oil holes bars in HSS M2 or M35 of standard geometry for the production of oil feed drills, straight or Morse shanks. Sizes are available from 12mm up to 54mm.

**Oil Feed Drill:**

- Allows greater speeds and feeds.
- Breaks up chips and prevents chip welding, eliminates long stringy chips.
- Avoids quenching.
- Reduces cycle time.
- Allows Faster drilling, particularly on deep holes (reducing times by up to 75%).
- Offers longer drill life and less maintenance (3-10 times longer life): should yield 30,000-50,000 holes per drill, more than 500 holes before re-sharpening.
- Provides better finish and hole size, no grinding required on the exit of hole with properly sharpened drill.
- Guarantees safety for operators.

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